

LDO ABS Parameter Information

Filament Properties Table	
3D Printing Filament	ABS
Diameter (mm)	1,75
Net Weight	1KG/Roll
Density (g/cm ³)	1,1
Heat Distortion Temp (°C)	90
Print Temp (°C)	220-260
Bed Temp (°C)	90-110
Melt Index (g/10min)	3
Tensile Strength (Mpa)	41,49
Elongation at break	8,21%
Impact Strength (KJ/m ²)	17,172

Filament Spool

Width (mm)	60
Outer Diameter (mm)	195
Inner Diameter (mm)	55
Weight Empty Spool (g)	158.5g